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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/596,156	03/08/2007	Domenico Romiti	9526-91 (189371)	2908
30448 AKERMAN SE	7590 04/06/201 ENTERFITT	EXAMINER		
P.O. BOX 3188	BEACH, FL 33402-318	LEO, LEONARD R		
WESTFALMI	DEACH, FL 33402-316	50	ART UNIT	PAPER NUMBER
			3785	
			NOTIFICATION DATE	DELIVERY MODE
			04/06/2011	ELECTRONIC

# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

ip@akerman.com

Office Action Summary		Application No.		
		10/596,156		
		Examiner	Art Unit	
		Leonard R. Leo	3785	
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the	correspondence add	lress
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DASSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. period for reply is specified above, the maximum statutory period ver to reply within the set or extended period for reply will, by statute, eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATIO 36(a). In no event, however, may a reply be ti vill apply and will expire SIX (6) MONTHS fron , cause the application to become ABANDONI	N. mely filed n the mailing date of this con ED (35 U.S.C. § 133).	
Status				
2a)	Responsive to communication(s) filed on <u>07 M</u> This action is <b>FINAL</b> . 2b) This Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters, pr		merits is
Dispositi	on of Claims			
5)	Claim(s) 1-6 and 8-12 is/are pending in the appear of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) 1-6 and 8-12 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/o on Papers	wn from consideration.		
10)	The specification is objected to by the Examine The drawing(s) filed on is/are: a) accomplicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Example 2.	epted or b) objected to by the drawing(s) be held in abeyance. Se ion is required if the drawing(s) is ob	ee 37 CFR 1.85(a). ojected to. See 37 CFF	, ,
Priority u	ınder 35 U.S.C. § 119			
a)[	Acknowledgment is made of a claim for foreign All b) Some * c) None of:  1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priority documents application from the International Bureausee the attached detailed Office action for a list	s have been received. s have been received in Applicativity documents have been receivus (PCT Rule 17.2(a)).	tion No red in this National S	Stage
2)  Notic 3) Inforr	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal 6) Other:	Date	

### **DETAILED ACTION**

#### **Continued Examination Under 37 CFR 1.114**

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on March 7, 2011 has been entered.

Claims 1-6 and 8-12 are pending.

### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-6 and 8-12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gandolfi et al in view of Nagano.

Gandolfi et al (title) discloses a tube bundle heat exchanger for treating corrosive fluids comprising at least one tube composed of titanium (page 18, first paragraph), but does not disclose a hot-drawn or welded layer of zirconium.

Nagano (abstract) discloses a protective coating for titanium comprising zirconium for the purpose of preventing corrosion.

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Since Gandolfi et al and Nagano are both from the same field of endeavor and/or analogous art, the purpose disclosed by Nagano would have been recognized in the pertinent art of Gandolfi et al.

It would have been obvious at the time the invention was made to a person having ordinary skill in the art to employ in Gandolfi et al a zirconium coating on the titanium tubes for the purpose of preventing corrosion as recognized by Nagano.

To hot-draw or weld the layer of zirconium as taught by Nagano onto the titanium tube of Gandolfi et al is considered to be an obvious design choice, producing no new and/or unexpected results. Furthermore, it would have been obvious to one of ordinary skill in the art to use a known technique to improve similar devices in the same way. *KSR Int'l Co. v. Teleflex Inc.*, 82 USPQ2d 1385, 1396 (2007) As disclosed in the specification (page 6 and 12), applicant states the specific bonding above is a preference and sets forth no criticality in bonding zirconium to titanium.

Regarding claim 2, it would have been obvious to one of ordinary skill in the art to employ the zirconium material on either the inside or outside of the titanium tube depending on which surface requires corrosion protection with respect to the intended working fluids.

Furthermore, it would have been obvious to one of ordinary skill in the art to try - choosing from a finite number of identified, predictable solutions, with a reasonable expectation of success.

KSR Int'l Co. v. Teleflex Inc., 82 USPQ2d 1385, 1396 (2007). In this instance, the zirconium material can be located in one of two possibilities: the outside or the inside of the titanium tube.

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Regarding claim 3, the specific titanium tube and zirconium material thicknesses are considered to be an obvious design choice, producing no new and/or unexpected results. One of ordinary skill in the art would employ any desired tube and coating material thicknesses to achieve a desired heat exchange, pressure resistance, wear ability, etc. Furthermore, Gandolfi et al (page 18) discloses tube thickness ranging from 1 to 20 mm depending on the tube material, and coating material ranging from 0.5 to 3 mm depending on the tube material.

Regarding claims 4-6, Gandolfi et al (page 8, lines 4-22) discloses a portion of the tubes may be corrosion protected where the working or process fluid is at its maximum aggressiveness.

One of ordinary skill in the art would employ any portion of the tube with the protective layer to achieve a desired amount of corrosion resistance.

Regarding claims 9-10, Gandolfi et al (Figure 3, page 24, lines 2-6) discloses a carbon or stainless steel tube plate 22 with a titanium layer 23. The specific titanium layer thickness is considered to be an obvious design choice, producing no new and/or unexpected results. One of ordinary skill in the art would employ any desired layer thickness to achieve a desired corrosion resistance, wear ability, etc.

Regarding claims 11-12, the recitations of "for the decomposition of ammonium carbamate in an urea production plant" and "for the condensation of ammonia and carbon dioxide into ammonium carbamate in an urea production plant" are considered to be statements of intended use, even if claimed, does not merit patentable weight unless the body of the claim refers back to, is defined by, or otherwise draws life and breadth from such intended use. Ex parte Masham, 2 USPQ2d 1647 (1987).

## **Response to Arguments**

Applicant's arguments have been fully considered but they are not persuasive.

The amendment to the claims semantically substituting the term "layer" with "tube" does not impart a structural change to the zirconium material in the instant invention. The device of the combination of Gandolfi et al and Nagano structurally meets the instant invention. The zirconium material as taught by Nagano coated on the titanium tube of Gandolfi et al is read as a "layer" or as a "tube." In the final product of Gandolfi et al and Nagano, once the zirconium material is coated on the titanium tube, the zirconium material forms a "tube."

No further comments are deemed necessary at this time.

#### Conclusion

All claims are drawn to the same invention claimed in the application prior to the entry of the submission under 37 CFR 1.114 and could have been finally rejected on the grounds and art of record in the next Office action if they had been entered in the application prior to entry under 37 CFR 1.114. Accordingly, **THIS ACTION IS MADE FINAL** even though it is a first action after the filing of a request for continued examination and the submission under 37 CFR 1.114. See MPEP § 706.07(b). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR

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1.136(a) will be calculated from the mailing date of the advisory action. In no event, however,

will the statutory period for reply expire later than SIX MONTHS from the mailing date of this

final action.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Leonard R. Leo whose telephone number is (571) 272-4916. The

examiner can normally be reached on Monday thru Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Judy Swann can be reached on (571) 272-7075. The fax phone number for the

organization where this application or proceeding is assigned is (571) 273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/ Leonard R. Leo / PRIMARY EXAMINER ART UNIT 3785

April 1, 2011